



### SCX-32 | SCX-46

#### Versions

- SC6-32 - SC6-46 without opposed spindle
- SC7-32 - SC7-46 with opposed spindle
- SC9-32 - SC7-46 with opposed spindle and 2 additional spindles for machining the second side

## 1 Workpiece range

		SCX-32	SCX-46
Clamping diameter, max.	mm	32	46
Chuck diameter, max.	mm	-	130
Material feed, max.	mm	125	125

## 2 Main spindles

Rated torque	Nm	18,5	35
Torque, max.	Nm	50	80
Speed, max.	rpm	7.000	5.000

## 3 Machining units, endworking Positions I..VI / machining of 2nd workpiece side, position VIII, IX

X-axis travel	mm	70/100	110/150
X-axis speed, max.	m/min	30	30
Z-axis travel	mm	125	150
Z-axis speed, max.	m/min	30	30
optional			
Y-axis travel	mm	50	100
Tool turret, positions		3	3

## 4 Machining units, endworking

Z-axis travel	mm	280	280
Z-axis speed	m/min	30	30
optional:			
X-axis travel (turning tools)	mm	16	25
Y-axis travel (driven tools)	mm	50	70
Tool turret, positions		2	2

## 5 Opposed spindles, spindles for machining the second workpiece side

Rated torque	Nm	15	25
Torque, max.	Nm	21	33
Speed, max.	rpm	10.000	7.500

## 6 Tool drives

Rated torque	Nm	15	25
Speed, max.	rpm	10.000	10.000

## 7 Tool interfaces

Stationary tools, optional		HSK/Capto	HSK/Capto
Driven tools		HSK	HSK
Internal coolant supply, max.	bar	200	200

## 8 Control system

CNC		Siemens SL
optional: Teleservice, tool monitoring, DNC		

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