



ACX

Versions

AC8-36	without opposed spindle
AC9-36	with 1 opposed spindle
AC10-36	with 2 opposed spindles

1 Workpiece range

Clamping diameter, max.	mm	40
Material feed, max.	mm	125

2 Main spindles

Rated torque	Nm	31
Torque, max.	Nm	76
Speed, max.	min ⁻¹	5.500

3 Machining units, cross (positions I to VIII)

X-axis path	mm	110
X-axis speed, max.	m/min	30
Z-axis path	mm	150
Z-axis speed, max.	m/min	30
optional:		
Y-axis path	mm	± 50
Tool turret, no. of positions up to		6

4 Machining units, cross (optional add. slides in part-off positions VII and VIII)

X-axis path	mm	80
X-axis speed, max.	m/min	30

5 Machining units, longitudinal (positions I to VII)

Z-axis path	mm	300
Z-axis speed	m/min	30
optional:		
X-axis path (turning tools)	mm	16
Y-axis path (driven tools)	mm	50
Tool turret, positions		2

6 Opposed spindles, (positions VII and VIII)

Number, max..		2
Rated torque	Nm	31
Torque, max.	Nm	84
Speed, max.	min ⁻¹	7.300

7 Tool drives

Rated torque	Nm	18
Torque, max.	Nm	51
Speed, max.	min ⁻¹	8.500

8 Tool interfaces

Stationary tools, optional		HSK/Capto
Driven tools, optional		HSK/Capto
Internal coolant supply, max.	bar	100

9 Control system

CNC		Siemens 840SL
Teleservice, optional: Tool monitoring, OPC UA Server, workstation version		

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