



ACX

Versions

| | |
|---------|-------------------------|
| AC8-36 | without opposed spindle |
| AC9-36 | with 1 opposed spindle |
| AC10-36 | with 2 opposed spindles |

1 Workpiece range

| | | |
|-------------------------|----|-----|
| Clamping diameter, max. | mm | 40 |
| Material feed, max. | mm | 125 |

2 Main spindles

| | | |
|--------------|-------------------|-------|
| Rated torque | Nm | 31 |
| Torque, max. | Nm | 76 |
| Speed, max. | min ⁻¹ | 5.500 |

3 Machining units, cross (positions I to VIII)

| | | |
|-------------------------------------|-------|------|
| X-axis path | mm | 110 |
| X-axis speed, max. | m/min | 30 |
| Z-axis path | mm | 150 |
| Z-axis speed, max. | m/min | 30 |
| optional: | | |
| Y-axis path | mm | ± 50 |
| Tool turret, no. of positions up to | | 6 |

4 Machining units, cross (optional add. slides in part-off positions VII and VIII)

| | | |
|--------------------|-------|----|
| X-axis path | mm | 80 |
| X-axis speed, max. | m/min | 30 |

5 Machining units, longitudinal (positions I to VII)

| | | |
|-----------------------------|-------|-----|
| Z-axis path | mm | 300 |
| Z-axis speed | m/min | 30 |
| optional: | | |
| X-axis path (turning tools) | mm | 16 |
| Y-axis path (driven tools) | mm | 50 |
| Tool turret, positions | | 2 |

6 Opposed spindles, (positions VII and VIII)

| | | |
|---------------|-------------------|-------|
| Number, max.. | | 2 |
| Rated torque | Nm | 31 |
| Torque, max. | Nm | 84 |
| Speed, max. | min ⁻¹ | 7.300 |

7 Tool drives

| | | |
|--------------|-------------------|-------|
| Rated torque | Nm | 18 |
| Torque, max. | Nm | 51 |
| Speed, max. | min ⁻¹ | 8.500 |

8 Tool interfaces

| | | |
|-------------------------------|-----|-----------|
| Stationary tools, optional | | HSK/Capto |
| Driven tools, optional | | HSK/Capto |
| Internal coolant supply, max. | bar | 100 |

9 Control system

| | | |
|--|--|---------------|
| CNC | | Siemens 840SL |
| Teleservice, optional: Tool monitoring, OPC UA Server, workstation version | | |

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